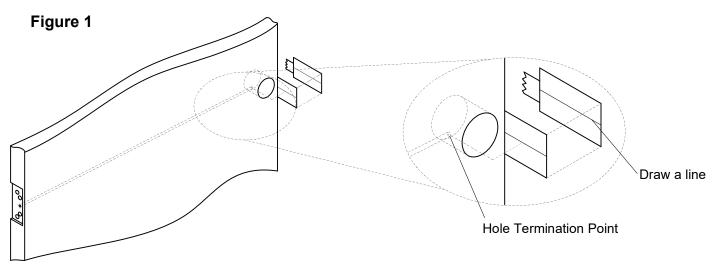


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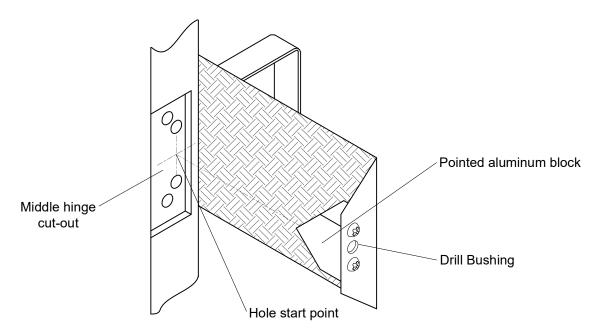
INSTALLATION INSTRUCTIONS 7000-DGK DOOR CORE DRILLING GUIDE FOR 1-3/4" THICK DOORS

1. Mark a straight line across a piece of semi-rigid paper. This line will be the target for the Laser beam. Tape the paper to the edge of the door opposite the Hinge Cut-outs. Center the line you drew with the position you want the hole to terminate (figure 1).



2. Place padded side of the Drill Guide against the door. Position pointed aluminum block between hinge mounting holes on the middle hinge cut-out (figure 2).

Figure 2

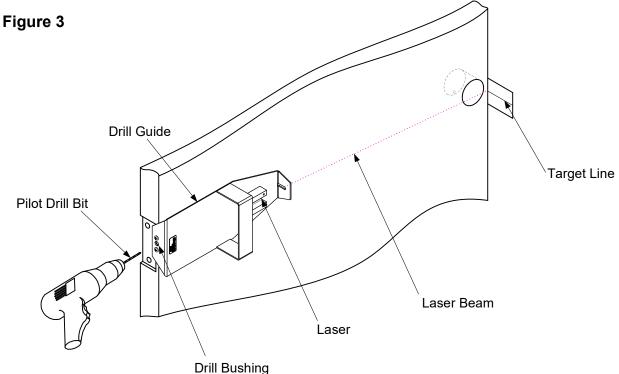


SDC IS NOT RESPONSIBLE FOR MIS-DRILLED DOORS

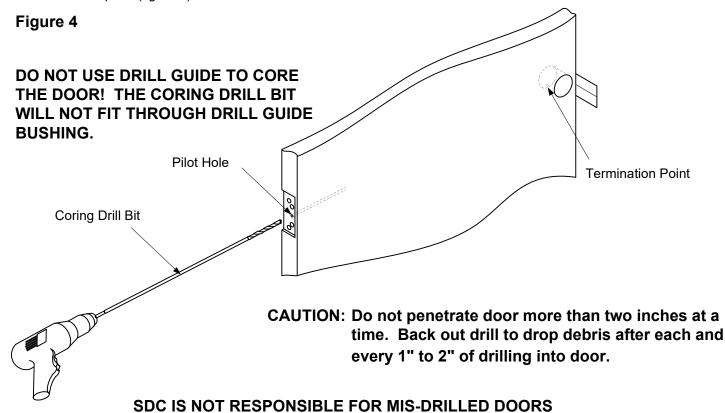


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3. Turn on and aim laser at target line. Once the laser beam is aligned with the target, hold the Drill Guide firmly against the door. Using the provided Pilot Drill Bit (1/4" x 6"), drill a pilot hole into the door through the drill guide bushing and drill as deeply as possible (figure 3).



4. <u>Remove the Drill Guide from the door</u>. Using the Coring Drill Bit (3/8" x 4'), continue drilling into the pilot hole to it's termination point (figure 4).



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